



CUT-IT

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Technical Sheet

A heavy duty, dark brown paste with characteristic odour.

A blend of active sulphur, chlorine EP (extreme pressure) additive, wax and vegetable based lubricity agents.

Designed for hand application direct to the machine tool cutting area in order to

- Suitable for threading, tapping, drilling and reaming.
- Reduces friction and tool wear.
- Assists in rapid removal of heat
- Suitable for overhead applications
- Speeds up the cutting process
- Improves finish

Application

Use directly from the tub. Simply dip in drill or tap. Apply directly to surface being machined or threaded. Must be applied at regular stages if the cutting operation is lengthy or particularly arduous.

Independently Tested

CUT-IT was independently tested by **Subsea Fluid Services** in order to determine the quality of its anti wear and extreme pressure additives and to ensure its suitability as a world class metal lubricant paste.

They conducted the test in accordance with the standard ASTM D 3233-93 which is the standard test method for measurement of extreme pressure properties of fluid liquids. Subsea Fluid Services performed the test for half an hour under 1300lbs of pressure and they concluded that CUT-IT continued to lubricate under this pressure.